



Message Implementation Guideline

SKF Purchase Order Acknowledgement 855, Supply Integration Manager 1.0

based on

855
Purchase Order Acknowledgment

X12 004010

Version: 4010
Issue date: 7/10/2012
Author: Taddei

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Structure / Table of Contents

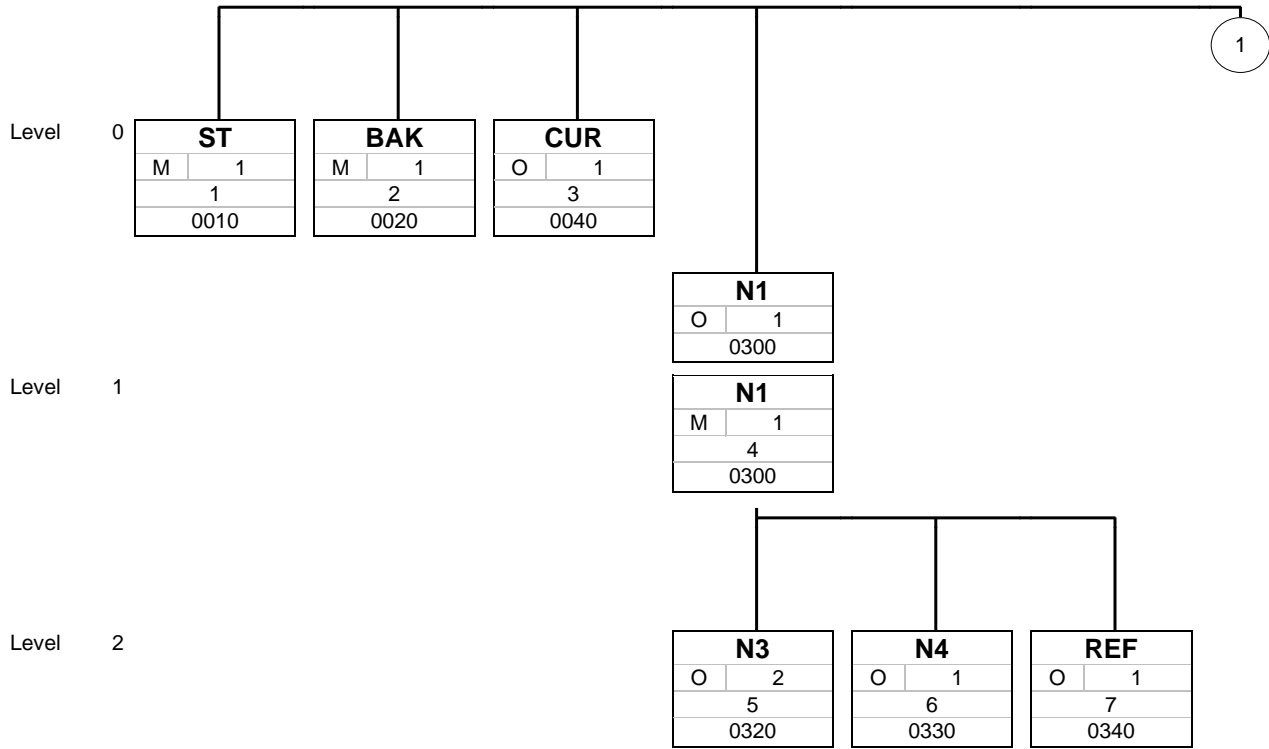
Counter	No	Tag	St	MaxOcc	Level	Content
0010	1	ST	M	1	0	Transaction Set Header
0020	2	BAK	M	1	0	Beginning Segment for Purchase Order Acknowledgment
0040	3	CUR	O	1	0	Currency
0300		N1	O	1	1	ST-Ship To
0300	4	N1	M	1	1	Name
0320	5	N3	O	2	2	Address Information
0330	6	N4	O	1	2	Geographic Location
0340	7	REF	O	1	2	Reference Identification
0300		N1	O	1	1	BT-Bill To
0300	8	N1	M	1	1	Name
0320	9	N3	O	2	2	Address Information
0330	10	N4	O	1	2	Geographic Location
0300		N1	O	1	1	SU-Supplier
0300	11	N1	M	1	1	Name
0320	12	N3	O	2	2	Address Information
0330	13	N4	O	1	2	Geographic Location
0300		N1	O	1	1	BY-Buyer
0300	14	N1	M	1	1	Name
0320	15	N3	O	2	2	Address Information
0330	16	N4	O	1	2	Geographic Location
0010		PO1	O	100000	1	Item Details
0010	17	PO1	M	1	1	Baseline Item Data
0270		ACK	O	1	2	Acknowledgement
0270	18	ACK	M	1	2	Line Item Acknowledgment
0010		CTT	O	1	1	CTT
0010	19	CTT	M	1	1	Transaction Totals
0030	20	SE	M	1	0	Transaction Set Trailer

Counter = Counter of segment/group within the standard
 No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)

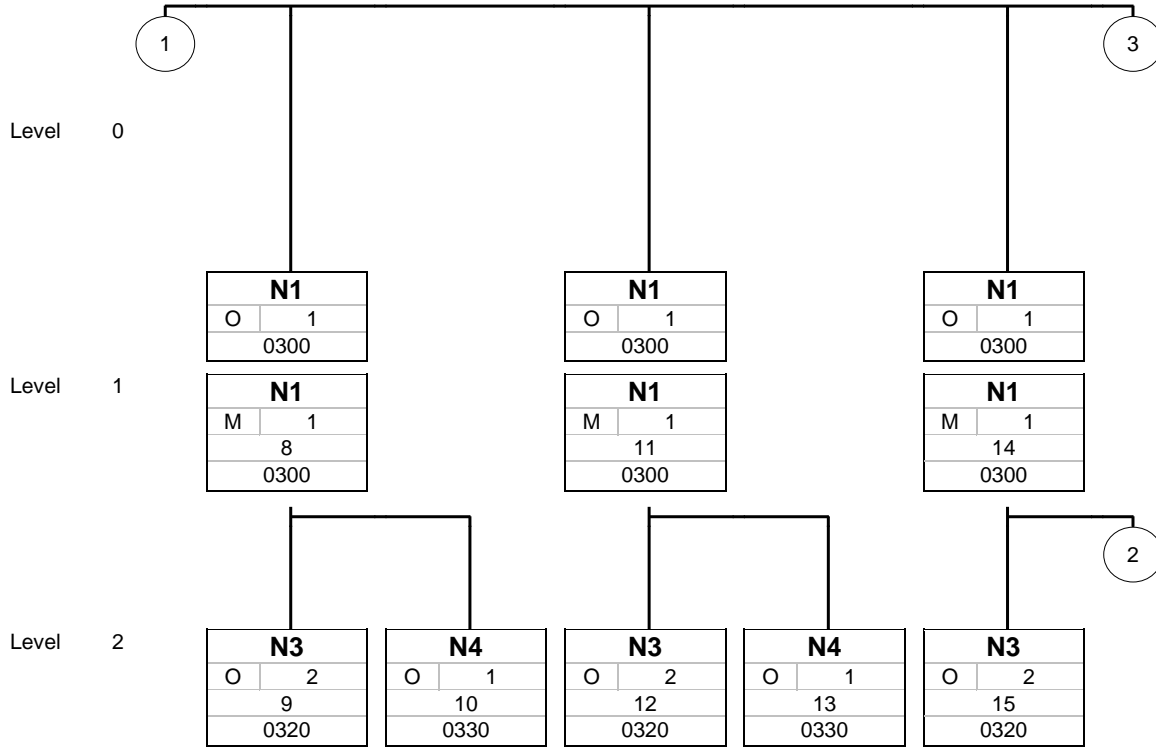


Branching Diagram of Used Segments/Groups



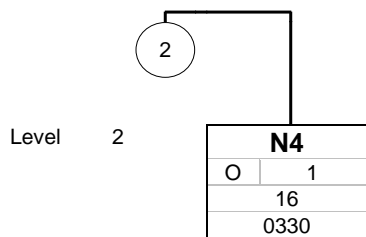
Tag
St MaxOcc
No
Counter

Tag = Segment/Group Tag
 St = Status (M=Mandatory, R=Required, C=Conditional, O=Optional, F=Floating, D=Dependent, A=Advised, S=Situational, X=Not used, N=Not recommended)
 MaxOcc = Maximum occurrence of the segment/group
 No = Consecutive segment number, Counter = Counter of segment/group within the standard



Tag
St MaxOcc
No
Counter

Tag = Segment/Group Tag
 St = Status (M=Mandatory, R=Required, C=Conditional, O=Optional, F=Floating, D=Dependent, A=Advised, S=Situational, X=Not used, N=Not recommended)
 MaxOcc = Maximum occurrence of the segment/group
 No = Consecutive segment number, Counter = Counter of segment/group within the standard



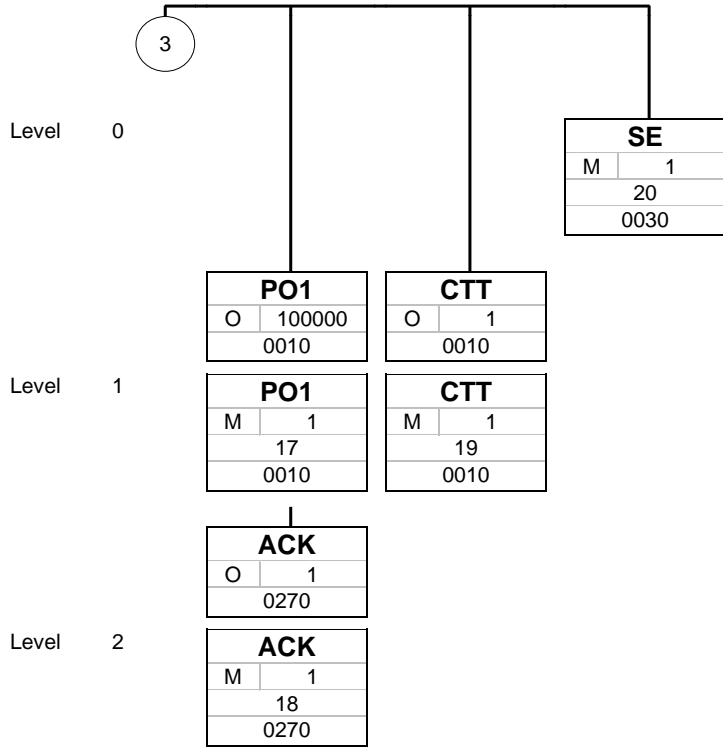
Tag
St MaxOcc
No
Counter

Tag = Segment/Group Tag

St = Status (M=Mandatory, R=Required, C=Conditional, O=Optional, F=Floating, D=Dependent, A=Advised, S=Situational, X=Not used, N=Not recommended)

MaxOcc = Maximum occurrence of the segment/group

No = Consecutive segment number, Counter = Counter of segment/group within the standard



Tag
St MaxOcc
No
Counter

Tag = Segment/Group Tag
 St = Status (M=Mandatory, R=Required, C=Conditional, O=Optional, F=Floating, D=Dependent, A=Advised, S=Situational, X=Not used, N=Not recommended)
 MaxOcc = Maximum occurrence of the segment/group
 No = Consecutive segment number, Counter = Counter of segment/group within the standard



Segments

Counter	No	Tag	St	MaxOcc	Level	Name
0010	1	ST	M	1	0	Transaction Set Header

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
ST				
143	Transaction Set Identifier Code	M ID 3/3	M ID 3/3	
329	Transaction Set Control Number	M AN 4/9	M AN 4/9	

Remark:

Example:

ST*855*XXXX!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
---------	----	-----	----	--------	-------	------

0020 2 **BAK** M 1 0 **Beginning Segment for Purchase Order Acknowledgment**

		Standard	Implementation		
Tag	Name	St Format	St Format	Usage / Remark	
BAK					
353	Transaction Set Purpose Code	M ID 2/2	M ID 2/2	00 Original	
587	Acknowledgment Type	M ID 2/2	M ID 2/2	AC Acknowledge - With Detail and Change	
324	Purchase Order Number	M AN 1/22	M AN 1/22		
373	Date	M DT 8/8	M DT 8/8	Acknowledgement Date	
328	Release Number	O AN 1/30	N	Not used	
326	Request Reference Number	O AN 1/45	N	Not used	
367	Contract Number	O AN 1/30	N	Not used	
127	Reference Identification	O AN 1/30	N	Not used	
373	Date	O DT 8/8	N	Not used	
640	Transaction Type Code	O ID 2/2	N	Not used	

Remark:

Example:

BAK*00*AC*X*20120710!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
---------	----	-----	----	--------	-------	------

0040 3 **CUR** O 1 0 Currency

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
CUR				
98	Entity Identifier Code	M ID 2/3	M ID 2/3	ZZ Mutually Defined
100	Currency Code	M ID 3/3	M ID 3/3	USD US Dollar
280	Exchange Rate	O R 4/10	N	Not used
98	Entity Identifier Code	O ID 2/3	N	Not used
100	Currency Code	O ID 3/3	N	Not used
669	Currency Market/Exchange Code	O ID 3/3	N	Not used
374	Date/Time Qualifier	C ID 3/3	N	Not used
373	Date	O DT 8/8	N	Not used
337	Time	O TM 4/8	N	Not used
374	Date/Time Qualifier	C ID 3/3	N	Not used
373	Date	C DT 8/8	N	Not used
337	Time	C TM 4/8	N	Not used
374	Date/Time Qualifier	C ID 3/3	N	Not used
373	Date	C DT 8/8	N	Not used
337	Time	C TM 4/8	N	Not used
374	Date/Time Qualifier	C ID 3/3	N	Not used
373	Date	C DT 8/8	N	Not used
337	Time	C TM 4/8	N	Not used
374	Date/Time Qualifier	C ID 3/3	N	Not used
373	Date	C DT 8/8	N	Not used
337	Time	C TM 4/8	N	Not used

Remark:

Example:

CUR*ZZ*USD!

No = Consecutive segment number
MaxOcc = Maximum occurrence of the segment/group
Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
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Counter	No	Tag	St	MaxOcc	Level	Name
	0300	N1	O	1	1	ST-Ship To
	0300	N1	M	1	1	Name

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N1				
98	Entity Identifier Code	M ID 2/3	M ID 2/3	ST Ship To
93	Name	C AN 1/60	C AN 1/60	
66	Identification Code Qualifier	C ID 1/2	C ID 1/2	92 Assigned by Buyer or Buyer's Agent
67	Identification Code	C AN 2/80	C AN 2/80	SKF Facility Code
706	Entity Relationship Code	O ID 2/2	N	Not used
98	Entity Identifier Code	O ID 2/3	N	Not used

Remark:

Example:

N1*ST*SKF*92*SKF Facility Code!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

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Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	ST-Ship To
0320	5	N3	O	2	2	Address Information

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N3				
166	Address Information	M AN 1/55	M AN 1/55	
166	Address Information	O AN 1/55	O AN 1/55	

Remark:

Example:

N3*Address Line 1*Address Line 2!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
	0300	N1	O	1	1	ST-Ship To
	0330	6 N4	O	1	2	Geographic Location

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N4				
19	City Name	O AN 2/30	O AN 2/30	
156	State or Province Code	O ID 2/2	O ID 2/2	
116	Postal Code	O ID 3/15	O ID 3/15	
26	Country Code	O ID 2/3	O ID 2/3	
309	Location Qualifier	C ID 1/2	N	Not used
310	Location Identifier	O AN 1/30	N	Not used

Remark:

Example:

N4*City*IL*Zip Code*US!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
	0300	N1	O	1	1	ST-Ship To
	0340	7 REF	O	1	2	Reference Identification

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
REF				
128	Reference Identification Qualifier	M ID 2/3	M ID 2/3	DK Dock Number
127	Reference Identification	C AN 1/30	C AN 1/30	Channel Code
352	Description	C AN 1/80	N	Not used
C040	Reference Identifier	O	N	
128	Reference Identification Qualifier	M ID 2/3	N	Not used
127	Reference Identification	M AN 1/30	N	Not used
128	Reference Identification Qualifier	C ID 2/3	N	Not used
127	Reference Identification	C AN 1/30	N	Not used
128	Reference Identification Qualifier	C ID 2/3	N	Not used
127	Reference Identification	C AN 1/30	N	Not used

Remark:

Example:

REF*DK*Channel Code!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
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Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BT-Bill To
0300	8	N1	M	1	1	Name

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N1				
98	Entity Identifier Code	M ID 2/3	M ID 2/3	BT Bill-to-Party
93	Name	C AN 1/60	C AN 1/60	
66	Identification Code Qualifier	C ID 1/2	N	Not used
67	Identification Code	C AN 2/80	N	Not used
706	Entity Relationship Code	O ID 2/2	N	Not used
98	Entity Identifier Code	O ID 2/3	N	Not used

Remark:

Example:

N1*BT*Bill To Name!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BT-Bill To
0320	9	N3	O	2	2	Address Information

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N3				
166	Address Information	M AN 1/55	M AN 1/55	
166	Address Information	O AN 1/55	O AN 1/55	

Remark:

Example:

N3*Address Line 1*Address Line 2!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BT-Bill To
0330	10	N4	O	1	2	Geographic Location

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N4				
19	City Name	O AN 2/30	O AN 2/30	
156	State or Province Code	O ID 2/2	O ID 2/2	
116	Postal Code	O ID 3/15	O ID 3/15	
26	Country Code	O ID 2/3	O ID 2/3	
309	Location Qualifier	C ID 1/2	N	Not used
310	Location Identifier	O AN 1/30	N	Not used

Remark:

Example:

N4*City*IL*Zip Code*US!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	SU-Supplier
0300	11	N1	M	1	1	Name

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N1				
98	Entity Identifier Code	M ID 2/3	M ID 2/3	SU Supplier/Manufacturer
93	Name	C AN 1/60	C AN 1/60	
66	Identification Code Qualifier	C ID 1/2	C ID 1/2	92 Assigned by Buyer or Buyer's Agent
67	Identification Code	C AN 2/80	C AN 2/80	SKF Code for the Supplier
706	Entity Relationship Code	O ID 2/2	N	Not used
98	Entity Identifier Code	O ID 2/3	N	Not used

Remark:

Example:

N1*SU*Supplier Name*92*SKF code for the supplier!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	SU-Supplier
0320	12	N3	O	2	2	Address Information

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N3				
166	Address Information	M AN 1/55	M AN 1/55	
166	Address Information	O AN 1/55	O AN 1/55	

Remark:

Example:

N3*Address Line 1*Address Line 2!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	SU-Supplier
0330	13	N4	O	1	2	Geographic Location

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N4				
19	City Name	O AN 2/30	O AN 2/30	
156	State or Province Code	O ID 2/2	O ID 2/2	
116	Postal Code	O ID 3/15	O ID 3/15	
26	Country Code	O ID 2/3	O ID 2/3	
309	Location Qualifier	C ID 1/2	N	Not used
310	Location Identifier	O AN 1/30	N	Not used

Remark:

Example:

N4*City*IL*Zip Code*US!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
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Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BY-Buyer
0300	14	N1	M	1	1	Name

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N1				
98	Entity Identifier Code	M ID 2/3	M ID 2/3	BY Buying Party (Purchaser)
93	Name	C AN 1/60	C AN 1/60	
66	Identification Code Qualifier	C ID 1/2	C ID 1/2	92 Assigned by Buyer or Buyer's Agent
67	Identification Code	C AN 2/80	C AN 2/80	SKF Buyer / Company Code
706	Entity Relationship Code	O ID 2/2	N	Not used
98	Entity Identifier Code	O ID 2/3	N	Not used

Remark:

Example:

N1*BY*SKF*92*SKF Buyer/Company Code!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BY-Buyer
0320	15	N3	O	2	2	Address Information

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N3				
166	Address Information	M AN 1/55	M AN 1/55	
166	Address Information	O AN 1/55	O AN 1/55	

Remark:

Example:

N3*Address Line 1*Address Line 2!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0300		N1	O	1	1	BY-Buyer
0330	16	N4	O	1	2	Geographic Location

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
N4				
19	City Name	O AN 2/30	O AN 2/30	
156	State or Province Code	O ID 2/2	O ID 2/2	
116	Postal Code	O ID 3/15	O ID 3/15	
26	Country Code	O ID 2/3	O ID 2/3	
309	Location Qualifier	C ID 1/2	N	Not used
310	Location Identifier	O AN 1/30	N	Not used

Remark:

Example:

N4*City*IL*Zip Code*US!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
234	Product/Service ID	C AN 1/48	N	Not used

Remark:

BP and VP required

Example:

PO1*1*9*EA*9*HP*BP*Buyer Part Number*VP*Vendor Part Number*DR*Drawing Revision Number*PD*Product Description*CH*Country of Manufacturer!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
	0270	ACK	O	1	2	Acknowledgement
	0270 18	ACK	M	1	2	Line Item Acknowledgment

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
ACK				
668	Line Item Status Code	M ID 2/2	M ID 2/2	IA Item Accepted IC Item Accepted - Changes Made IR Item Rejected
380	Quantity	C R 1/15	C R 1/15	
355	Unit or Basis for Measurement Code	C ID 2/2	C ID 2/2	EA Each
374	Date/Time Qualifier	O ID 3/3	O ID 3/3	017 Estimated Delivery
373	Date	C DT 8/8	C DT 8/8	
326	Request Reference Number	O AN 1/45	O AN 1/45	Not Used
235	Product/Service ID Qualifier	C ID 2/2	C ID 2/2	VO Vendor's Order Number
234	Product/Service ID	C AN 1/48	C AN 1/48	Supplier's Order Number
235	Product/Service ID Qualifier	C ID 2/2	C ID 2/2	ZZ Mutually Defined
234	Product/Service ID	C AN 1/48	C AN 1/48	Supplier's Order Line Number
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
235	Product/Service ID Qualifier	C ID 2/2	N	Not used
234	Product/Service ID	C AN 1/48	N	Not used
559	Agency Qualifier Code	C ID 2/2	N	Not used
822	Source Subqualifier	C AN 1/15	N	Not used
1271	Industry Code	C AN 1/30	N	Not used

Remark:

Example:

ACK*IA*9*EA*017*20120710*X*VO*X*ZZ*X!

No = Consecutive segment number
MaxOcc = Maximum occurrence of the segment/group
Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional, O=Optional, F=Floating, D=Dependent, A=Advised, S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
0010		CTT	O	1	0	CTT
0010	19	CTT	M	1	1	Transaction Totals

		Standard	Implementation	
Tag	Name	St Format	St Format	Usage / Remark
CTT				
354	Number of Line Items	M N0 1/6	M N0 1/6	Count of PO1
347	Hash Total	O R 1/10	O R 1/10	Total of PO102
81	Weight	C R 1/10	N	Not used
355	Unit or Basis for Measurement Code	C ID 2/2	N	Not used
183	Volume	C R 1/8	N	Not used
355	Unit or Basis for Measurement Code	C ID 2/2	N	Not used
352	Description	O AN 1/80	N	Not used

Remark:

Example:

CTT*9*9!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
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 S=Situational, X=Not used, N=Not recommended)



Counter	No	Tag	St	MaxOcc	Level	Name
---------	----	-----	----	--------	-------	------

0030	20	SE	M	1	0	Transaction Set Trailer
------	----	-----------	---	---	---	-------------------------

Standard			Implementation	
Tag	Name	St Format	St Format	Usage / Remark
SE				
96	Number of Included Segments	M N0 1/10	M N0 1/10	
329	Transaction Set Control Number	M AN 4/9	M AN 4/9	

Remark:

Example:

SE*147*XXXX!

No = Consecutive segment number
 MaxOcc = Maximum occurrence of the segment/group
 Counter = Counter of segment/group within the standard

St = Status (M=Mandatory, R=Required, C=Conditional,
 O=Optional, F=Floating, D=Dependent, A=Advised,
 S=Situational, X=Not used, N=Not recommended)